

Date: Wednesday, 3/26/2008 9:33:53 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CO-PILOT EMERGENCY CARGO RELEASE KIT
 Job Number : 38148
 Estimate Number : 10992
 P.O. Number :
 This Issue : 3/26/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D412704011
 First Issue : 11 Type : SMALL /MED FAB Drawing Number : N/A
 Previous Run : 37455 Drawing Revision : N/A
 Written By :
 Checked & Approved By : JTD 08.3.26 Material :
 Comment : Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF Due Date : 4/4/2008 Qty: 2 Um: Each
 Est Rev:C 05.12.21 Hardware removed on Step 3 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

JTD
02/04/25 08/3/27

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412704041 Pedal Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D412-704-041 Pedal Assembly

Batch

Batch
not in ramp yet
~~B38148~~
 B38186

AS 08/04/25

4.0 D412704045 Cable Assy (212/214/412)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D412-704-045 Cable Assembly

Batch

Both Same Batch.
only 1 in ramp.
~~B3817~~

AS 08/04/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D32072

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3207-2

Bracket

B36546

not in comp yet

AS 08/04/25 (x2)

6.0

D32075

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3207-5

Bracket

B34217 x1 B22074 x1

AS 08/04/25 (x2)

7.0

D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3208-1

Doubler

B36536

AS 08/04/24 (x2)

8.0

D32083

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3208-3

Pedal Mount Angle

B37102

AS 08/04/24 (x2)

9.0

D32087

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3208-7

Filler

B37312

Batch not in comp yet

AS 08/04/24 (x2)

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Machine Or Operation:

Description :

10.0

D32089

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3208-9

Doubler

B32805

AS

11.0

D320811



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3208-11

Filler

B22076

AS 08/04/25 (X2)

12.0

D32141



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3214-1

Placard

B337103

AS 08/04/25 (X2)

13.0

MS21919DG5

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

4 MS21919DG5

Clamp

M107591

AS 08/04/25 (X2)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS 08/04/25 (X2)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location:

PPP Rev:

Rev B

AS 08/04/25 (X2)

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Machine Or Operation:

Description :

16.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/019J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-30

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